

# 裝配說明書

Assemble Manual



*3D Helicopter*

# K 6

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## 前言 Preface

感謝您選擇了這款 K6 遙控直升機模型。得到您的關愛與眷顧是本公司的榮幸。感謝您購買本產品的同時，本公司真心謁誠為您服務。使您享受一流的售後服務是我們義不容辭的責任。為此，秉承“精誠所至，金石為開”的經營宗旨。為了讓您更方便地和容易使用本款直升機，請您仔細閱讀本手冊。

模型飛行是一項技術含量很強的體育休閒活動。它不是玩具。因此，如果您還不具備較好的遙控操控技術基礎，建議您不要急於架機翱翔。最好在實際中瞭解本產品性能，並向行內請教，或參與航模界的有關技術培訓，循序漸進的成爲一名優秀的航模直升機“飛行員”。相信您掌握和瞭解本產品和遙控技術後，您一定愛不釋手，因爲它會帶給您無限的樂趣！

### 成都精石模型開發有限公司

Dear Customers:

Thank you for your selection of our K6 helicopters. Getting your preference and patronage is our company's honour. At the same time of thanking you for your buying our products, our company sincerely serve you. It's our unshrinkable responsibility, letting you to enjoy best after-sales service. In accordance with the business concept the "most sincere service can move god", For your more convince and ease of using this model helicopter, Please read this instruction manual in detail.

Flying model helicopter is a sport & leisure activity with strong technique. It is not a toy. Therefore, if you possess no good base of remote-control technique, it is suggested that you don't be eager to start the model helicopter for fly in sky. you should understand the performance of this product, learn from experts or be technical trained in model helicopter field and step by step become a excellent pilot of this model helicopter. We believe, that after you will have mastered the remote-control technique of this product, you will fondle admiringly, since it will bring you limitless joy.

### CHENGDU JINGSHI R/C MODEL DEVELOPMENT CO., LTD.

## 重要提示 Important Notes

遙控直升機，包括電動 K6 都不是玩具。遙控直升機是利用高技術產品，性能優越。不正當操作會導致嚴重傷害或甚至死亡的不良後果。請在使用之前仔細閱讀本手冊，當您要操作 K6 產品時，確保周邊環境對他人和自己絕對的安全。製造商和銷售商不承擔操作本產品任何責任。本產品只供掌握遙控直升機飛行技術的成年人且在合法的場所飛行。產品售出後，我們無法控制操控和使用。我們建議您打算飛行我們的產品之前，首先從有經驗的飛行手那裏獲得幫助。當地專業手是讓您獲得最先正確裝配、安裝和飛行的一種最好的途徑。電動 K6 遙控直升機要求有一定技能去操控，而且它是一個消費項目，任何損壞或由於事故導致的不滿或改進被保證人都不能被保證和返回進行修理或更換，當您遇到操作或維修的問題時，請聯系我們的分銷商給與折扣優惠零部件。

R/C helicopters, including the k6 are not toys. R/C helicopter utilizes various high-tech products and technologies to provide superior performance. Improper use of this product can result in serious injury or even death. Please read this manual carefully before using and make sure to be conscious of your own personal safety as well as others and your environment when operating k6 products. Manufacturer and seller assume no liability for the operation or the use of this product. Intending for use only by adults who have remote control helicopters flying experience at a legal flying field. After the sale of this product we can't maintain any control over its operation or usage.

We recommend that you obtain the assistance of an experienced pilot before attempting to fly our products for the first time. A local expert is the best way to properly assemble, setup, and fly your model for the first time. The k6 requires a certain degree of skill to operate, and is a consumer item, any damage or dissatisfaction as a result of accidents or modifications are not covered by any warrantee and can't be returned for repair or replacement, please contact our distributors for free technical consultation and parts at discounted rates when you experience problems during operation or maintenance.

## 安全提示 Safety Notes

只能在安全區域、遠離其他人的地方進行飛行。不要在民房或人群附近操作 R / C 直升機。由於各種原因包括缺乏維修、飛行手操作的失誤和無線電干擾都將導致 R/C 直升機容易發生意外事故、控制失效和墜機，飛行手在操作 R / C 直升機模型過程中為自己的行為和發生的損害或傷害的後果負責。

Fly only in safe areas, away from other people. Don't operate R/C helicopter within the vicinity of homes or crowds of people, R/C helicopter prone to accidents, failures, and crashes due to a variety of reasons including, lack of maintenance, pilot error and radio interference. Pilots are responsible for their actions and damage or injury occurring during the operation or as of a result of R/C helicopter models.

## 飛前檢查 Safety check before fly

1.每次飛行之前，您必須要對機體和機械作全面的檢查，包括每一根連杆頭，每一顆螺絲釘等都要作全面檢查，發現問題，立即維修和更換零件。

1.Before every time fly, you must perform a complete check to the body and mechanical part of this model helicopter, including every link head, every screw bolt, if a problem is found, you must immediately maintain it and exchange components.

2.每次飛行前檢查直升機各個動作方向，以及動作量的形成是否正常。一定要在飛行前養成良好的飛行順序：開機前必須先開遙控器，關機必須先關接收機的順序。

2.Before every time fly, you must check every movement direction of the model helicopter and movement amount being formed for normal. You must form such habit of operation sequence, before starting model helicopter, at first switch off receiver.

3.每次飛行之前要確定接收機和遙控器電池是否足夠飛行，舵機是否正常，以免飛機發生無法控制的危險。

3. Before every time fly, you must check the battery of remote controller and receiver for sufficiency for fly and check the servo of it for normal in order to avoid helicopter's danger out of control.

4.飛行前注意周邊模友的遙控器是否與自己的遙控器頻率相同，如有請與模友協商飛行順序。相同的頻率一旦同時開機，將導致雙方無法控制的危險。

4. Before fly, please investigate dearly whether if frequencies of remote-control of your model plane friends on fly identical to that of your helicopter remote-control. If identical please consult about fly sequence with your friend. One identical frequency start model planes at the same time, it will cause the danger of controller failure of both parties.

5.啟動直升機前應確認遙控器和接收機電源是否打開，搖杆動作是否正常，油門位置是否在最低處，熄火降落開關是否關閉，其他通道開關是否回到正常位置。

5 .Before starting helicopter, please confirm if the batteries of remote control and receiver are switched on, if the movement is normal, if throttle position is in lowest place, if the switcher for flameout and landing is switched off and if other passages' switchers are back to normal positions.

6.直升機主旋翼和尾旋翼在啟動後轉速相當高，飛行時必須注意和直升機保持 10 米以上的距離。

6. After model helicopter is started, the rotation speeds of main rotor and tail rotor are very high, so anyone must be 10meters away from the helicopter.

7.作為一個合格的遙控直升機操作手，必須要樹立安全的觀念和責任感。您的飛行安全必須權對自己和億人的生命財產安全負責。

7. As a acceptable operator of remote -controlled helicopter, you must have safety concept and responsibility sense. Your fly must be responsible for safety of lives and properties of you selves and other people.

## 警告事項 Warning

1.遠離障礙物及人群：

直升機飛行時具有一定的速度，相對的也有潛在的危險性，場地的選擇也相對的需要遵守當地法規到合法遙控飛行場地飛行。必須注意周圍有沒有人、高樓、建築物、高壓電線、樹木等等。避免因操控的不當造成自己和他人財產損失。初次練習時，務必選擇空曠合法專屬飛

## K6 電動皮帶傳動說明書 MANUAL BELT DRIVE

行場地並適當搭配練習架練習飛行，這樣會大幅降低因飛行失誤造成的損傷。請勿在下雨、打雷等惡劣氣候下操作，以確保本身及機體的安全。

### 1. LOCATE AN APPROPRIATE LOCATION

R/C helicopters fly at high speed, thus posing a certain degree of potential danger. Choose a legal flying field consisting of flat, smooth ground without obstacles. Don't fly near buildings, high voltage cables, or trees to ensure the safety of yourself, others and your model. For the first practice, please choose a legal flying field and can use a training skid to fly for reducing the damage. Don't fly your model in inclement weather, such as rain, wind, snow or darkness.

### 2. 遠離潮濕環境：

直升機內部也是由許多精密的電子零件組成，所以必須絕對的防止潮濕或水氣，避免浴室或雨天時使用，防止水氣進入機身內部而導致機件及電子零件故障而引發不可預期的意外。

### 2. REVENT MOISTURE

R/C models are composed of many precision electrical components. It is critical to keep the model and associated equipment away from moisture and other contaminants. The introduction or exposure to water or moisture in any form can cause the model to malfunction resulting in loss of use, or a crash. Don't operate or expose to rain or moisture.

### 3.請勿不當使用本產品：

請使用手冊上的零件更換以確保指導安全，本產品是遙控模型，因此，請別作他用。

### 3 .PROPER OPERATION

Please use the replacement of parts on the manual to ensure the safety of instructors. This products is for R/C model, so don't use for other purpose.

### 4..避免獨自操控：

在飛行前，請確認是否有相同頻率的正好在進行飛行，因為開啓相同頻率的發射導致自己與他人的干擾等意外危險。遙控飛機操控技巧在學習初期有著一定的難度，要盡量避免獨自操作飛行，需要有經驗的人士在旁指導，才可以操控飛行。（勤練電腦模擬器及由老手指導是入門必要的選擇）

### 4. OBTAIN THE ASSISTANCE OF AN EXPERIENCED PILOT

The guidance provided by an experienced pilot will be invaluable for the assembly, tuning, trimming, and actual first flight. (Recommend you to practice with computer-based flight simulator).

### 5.安全操作

請在自己能力及需要一定技術範圍內操作本產品。過於疲勞、精神不佳或不當操作，發生意外的風險將可能提高。

### 5.SAFE OPERATION

Operate this unit within your ability. Don't fly under tired condition and improper operation may cause in danger.

### 6.遠離運轉中的零件：

當直升機的主旋槳和尾槳運轉時且勿觸摸並遠離任何物件，以避免造成危險及損壞。

### 6.ALWAYS BE AWARE OF THE ROTATING BLADES

During the operation of the helicopter, the main rotor and tail rotor will be spinning at a high rate of speed. The blades are capable of inflicting serious bodily injury and damage to the environment. Be conscious of your actions, and careful to keep your face, eyes, hands, and loose clothing away from the blades. Always fly the model at a safe distance from yourself and others, as well as surrounding objects. Never take your eyes off the model or leave it unattended while it is turned on, immediately turn off the model and transmitter when you have landed the model.








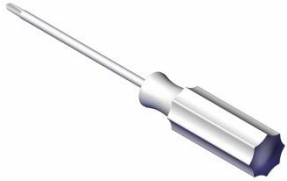

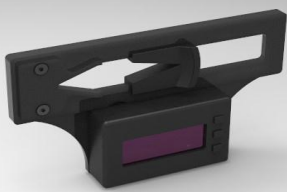
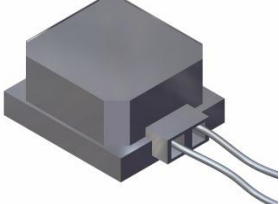


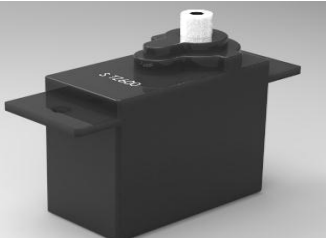
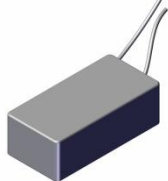

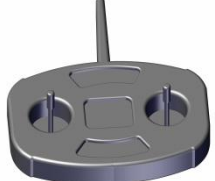



### 7.遠離熱源：

遙控飛機多半是由聚乙烯、電子商品為主要材質，因此要盡量遠離熱源、日照，以避免因高溫而變形甚至熔毀損壞的可能。

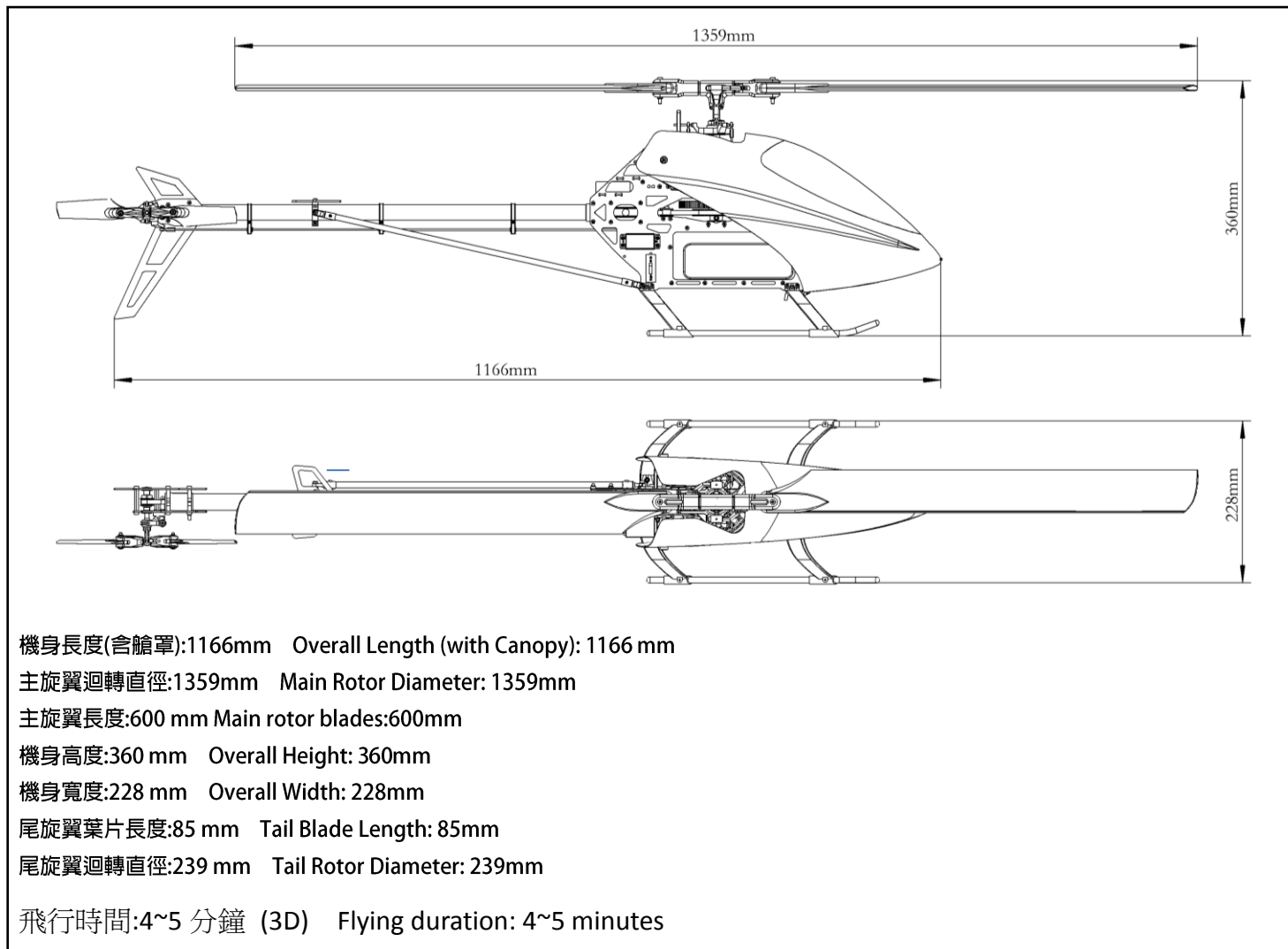
### 7.KEEP AWAY FROM HEAT

R/C models are made up various forms of plastic. Plastic is very susceptible to damage or deformation due to extreme heat and cold climate. Make sure not to store the model near any source of heat such as an oven, or heater. It is best to store the model indoors, in a climate-controlled, room temperature environment.

## 自備工具及設備 Tools and Equipment for Assembly

			
2.0mm 六角螺絲起子	2.5mm 六角螺絲起子	3.0mm 六角螺絲起子	3.5mm 六角螺絲起子
2.0mm Hexagon Screw Driver	2.5mm Hexagon Screw Driver	3.0mm Hexagon Screw Driver	3.5mm Hexagon Screw Driver
			
尖嘴鉗	斜口鉗	拔豆鉗	十字螺絲起子
Needle-nosed pliers	Diagonal cutting plier	Ball Link Plier	Phillips Screw Driver
			
剪刀	電子螺距尺	陀螺儀	螺絲止鬆劑
Scissors	Dial Pitch Gauge	GYRO	General thread lock
			
伺服機 x3 個	尾舵伺服機 x1 個	鋰聚電池 6S 22.2v 4000mAh	瞬間膠
CCPM Servo x3pcs CCPM	Tail Specialized Servo x1pcs	Battery 6S 22.2v 4000mAh	CA
			
六動以上接收機&發射機	特殊型缺氧膠	潤滑油 / 單向軸承油	AB 黏著劑
Transmitter (6-channel or more & transmitter)	Anaerobic adhesive	Lubricant / one-way bearing grease	Apply AB glue

## 規格資料 Specification



➤ 主側板組裝 Main Frame assembly

你可以在安裝了主軸之後  
再鎖緊這些螺絲  
You can tighten this parts  
after install main shaft

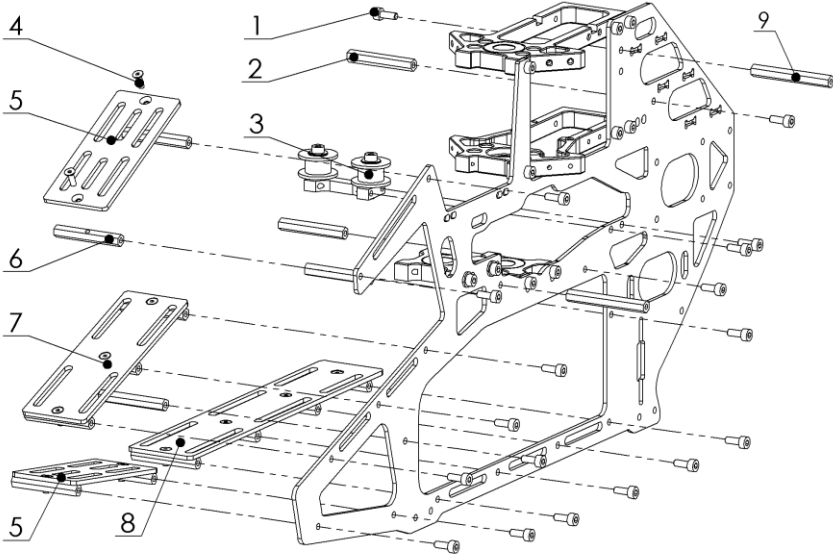
序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	154-238	1	金屬上主軸軸承座Main Shaft Bearing Case Up
2	154-239	1	金屬主軸軸承座Main Shaft Bearing Case Down
3	154-023	1	軸承座 Brg Case
4	513-011	2	平墊 Flat Washer03×8×1
5	154-241	2	碳纖主側板右Main Frame R
6	503-006	2	內六角螺絲Socket Screw, M3×10
7	503-005	8	內六角螺絲Socket Screw, M3×8

➤ 軸承座組裝 Bearing Case assembly

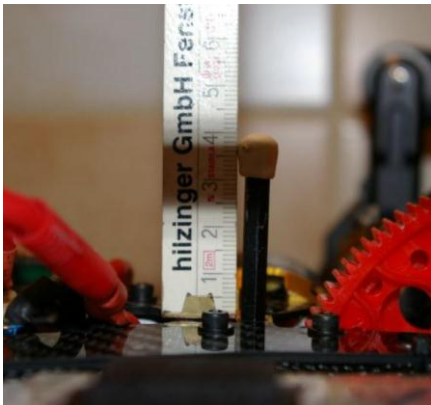
序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	528-002	1	軸承Bearing d10xD19xW5
2	154-238	1	金屬上主軸軸承座Main Shaft Bearing Case Up
3	154-239	1	金屬主軸軸承座Main Shaft Bearing Case Down
4	154-023	2	軸承座 Bearing Case
5	528-0021	1	高速軸承High Speed Bearing d10×D19×5



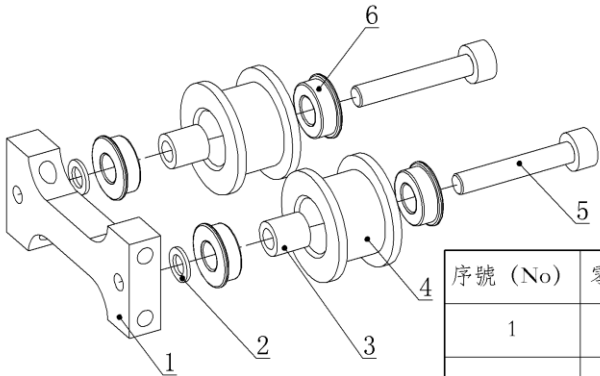
➤ 主側板支柱組裝 Main Frame Brace assembly



序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	503-005	17	內六角螺絲 Socket Screw, M3×8
2	154-049	3	主側板六棱柱 Cross Member
3	TZ1646	1	尾壓帶輪組 GUIDE PULLEY ASSY
4	509-100	11	沉頭內六角螺絲 countersunk head Socket Screw, M2.5×8
5	154-290	2	設備安裝板1 Equipment Installation 1
6	154-245	10	主側板六棱柱 Cross Member (中M2.5)
7	130-136	1	電池安裝板 Battery Plate
8	130-137	1	電池安裝板(長) Battery Plate (long)
9	154-186	2	機頭罩固定柱 Canopy Body Catch



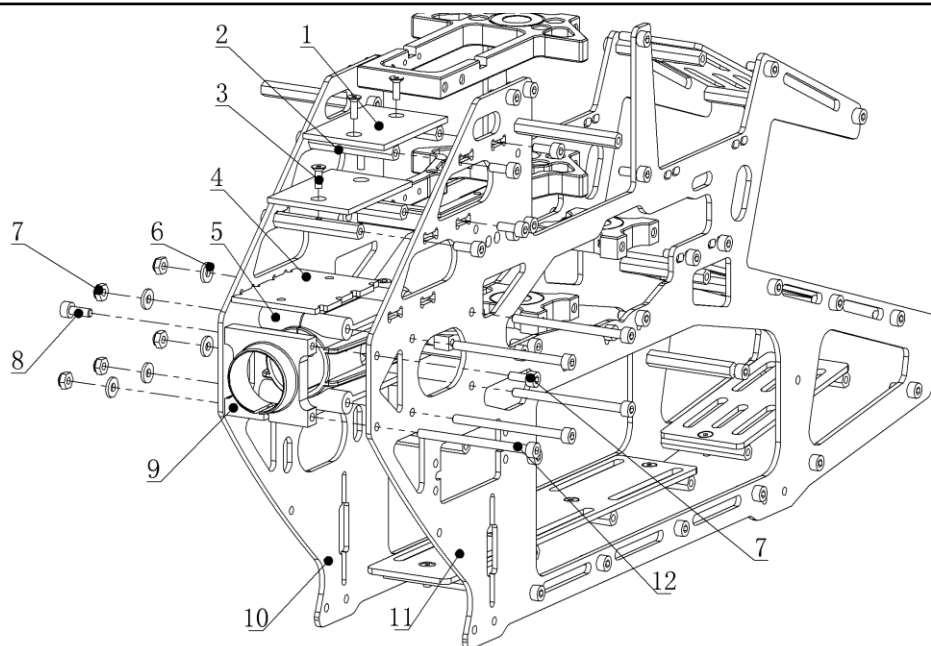
➤ 尾壓帶輪組 Tail Guide Pulley assembly



注意：不要把內六角螺絲 M3×18 鎖的過緊。  
**Note: Do not over tighten Socket Screw M3×18.**

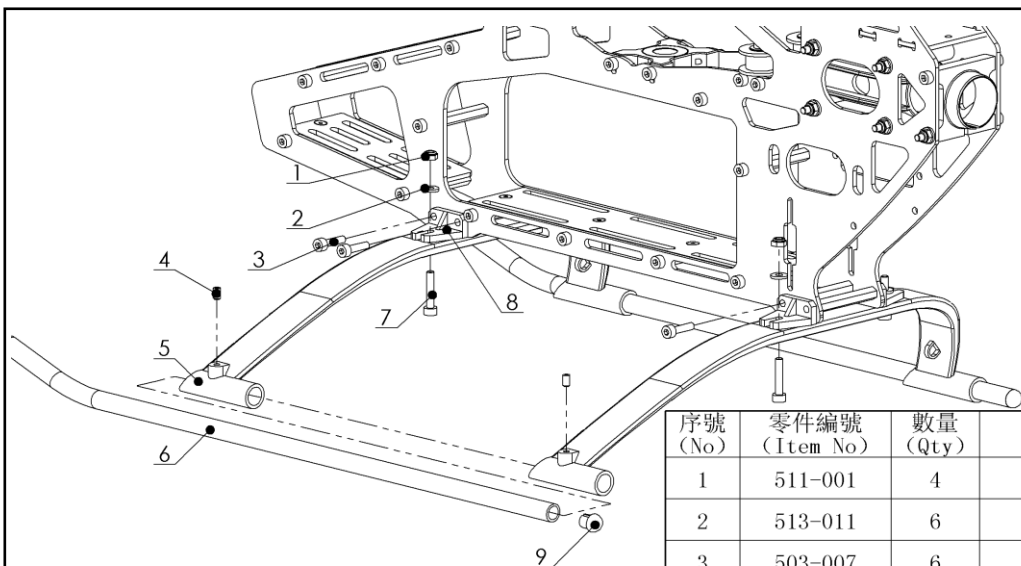
序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	154-026	1	壓帶輪座 Pulley Assy Mount
2	513-005	2	平墊 Flat Washer Φ3x5x0.5
3	154-293	2	鋼套 Collar d3xD5xW5.2
4	152-014	2	壓帶輪 Guide Pulley
5	503-012	2	內六角螺絲 Socket Screw M3×18
6	550-030	4	法蘭軸承 flange bearing d3×D8×w3 (F)

➤ 尾管夾組裝 Tail Boom Holder assembly



序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)	序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	130-141	2	設備安裝板3 Equipment Installation 3	7	511-001	2	鎖止螺母 LockNut M3
2	154-245	4	主側板六棱柱 Cross Member (中M2.5)	8	503-005	2	內六角螺絲Socket Screw M3x8
3	509-100	4	沉頭內六角螺絲countersunk head Socket Screw, M2.5×8	9	154-246	2	金屬加強尾管夾Metal Tail Boom Holder
4	130-135	3	設備安裝板2 Equipment Installation 2	10	154-241	1	主側板左Mani Frame L
5	254-004	1	尾管夾Tail Boom Holder	11	154-242	1	主側板右Main Frame R
6	513-011	1	平墊 Flat Washer03×8×1	12	503-020	2	內六角螺絲Socket Screw M3x45

➤ 腳架組裝 Skid Brace installation



序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	511-001	4	鎖止螺母Lock Nut M3
2	513-011	6	平墊 Flat Washer03×8×1
3	503-007	6	內六角螺絲Socket Screw, M3×12
4	507-003	4	緊定螺絲Set Screw, M3×5
5	285-005	2	腳架Skid Brace
6	122-031	2	滑行杆Skid Lever
7	503-010	4	內六角螺絲Socket Screw, M3×16
8	254-011	4	起落架墊Landing Struts Adapter
9	250-040	4	滑行杆膠頭Skid Cap

➤ 齒輪盤組裝 Main Gear assembly

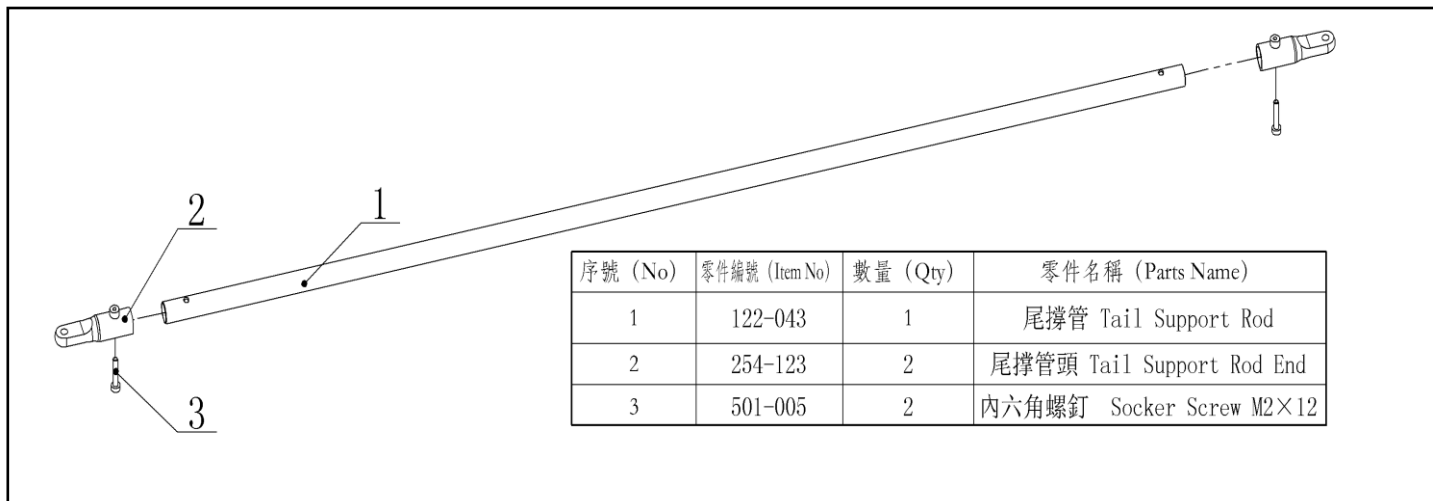
序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	TZ1926	1	主齒輪座 (工廠組裝) One Way Clutch Housing Set (The factory assembly)
2	290-063	1	主齒輪盤Main Spur Gear(91T)
3	506-005	6	圓頭內六角螺絲Socket Screw M3x8
4	285-022	1	傳動帶輪Group for flameout and landing (42齒)
5	254-106	1	主齒輪盤Main Gear 103T

注：升級配件:103T  
Upgrade: 103T

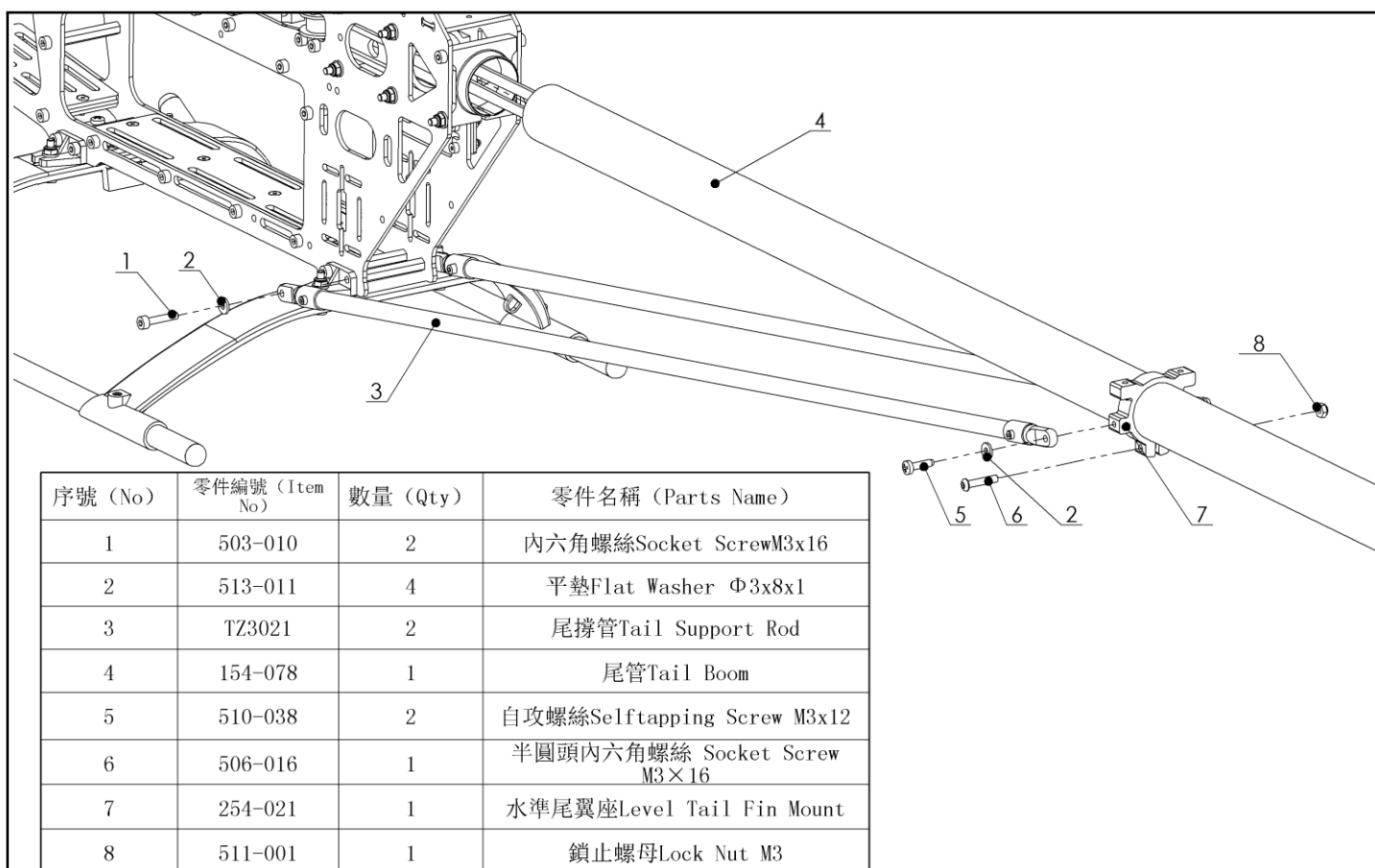
➤ 齒輪盤安裝 One Way Clutch Housing Set installation

序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	154-254	1	主軸Main Shaft
2	122-018	1	主軸定位環Main Shaft Lock Ring
3	507-024	2	緊訂螺絲Set Screw M4x4
4	504-014	1	內六角螺絲Socket Screw M4x22
5	511-002	1	鎖止螺母Lock Nut, M4
6	154-253	1	主軸襯套Main Shaft Bushing
7	285-015	1	尾傳動皮帶Tail Drive Belt(686XL)

➤ 尾撐桿組裝 Tail Support Rod assembly



➤ 尾管組裝 Tail Boom assembly



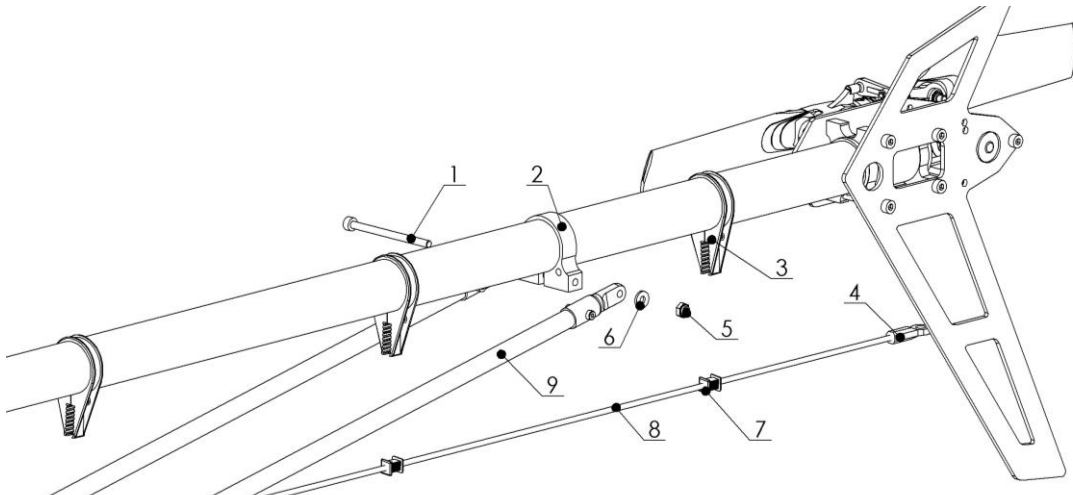
尾傳動皮帶逆時針旋轉90°  
belt counter-clockwise 90°



注意：尾管面向自己，水準拉直尾傳動同步帶逆時針方向旋轉90°

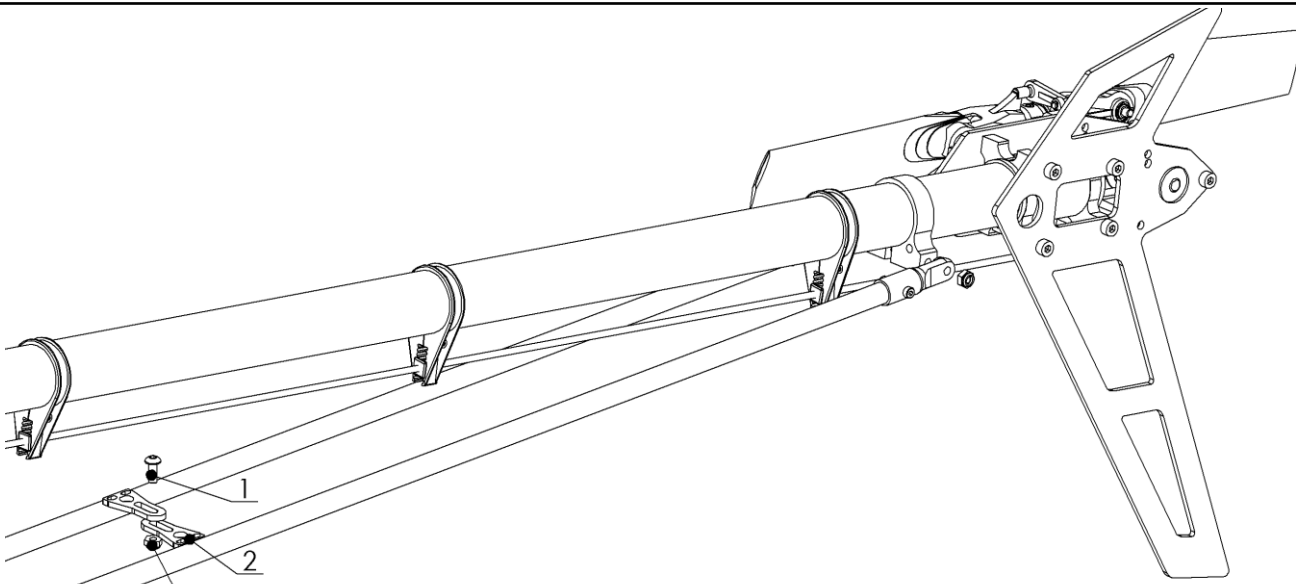
Note : Tail boom face yourself, pull the tail belt level and rotation 90° counter-clockwise

➤ 尾管組裝 Tail Boom assembly(无水平尾翼)



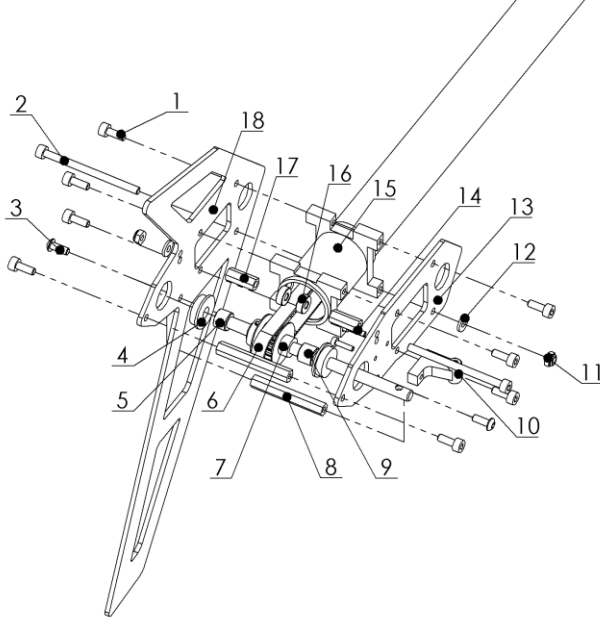
序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	503-020	1	內六角螺絲Socket Screw M3×45
2	154-298	1	尾撐管座 Tail Support Mount
3	254-102	3	尾管套Tail Rod Guide
4	282-006	2	球頭扣 Ball Link
5	511-001	1	鎖止螺母Lock Nut M3
6	513-011	1	墊片 Flat Washer
7	254-013	3	尾管套附件 Tail Rod Guide Collar
8	154-261	1	尾舵拉杆Tail Rudder Rod
9	TZ3021	2	尾撐管 Tail Support Rot

➤ 尾撐固定卡組裝 Tail Support Fixed Card assembly(无水平尾翼)



序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	506-005	1	半圓頭內六角螺絲Socket Screw M3X8
2	122-058	2	尾撐管固定卡 Tail Support Fixed card
3	511-001	1	鎖緊螺母Lock Nut M3

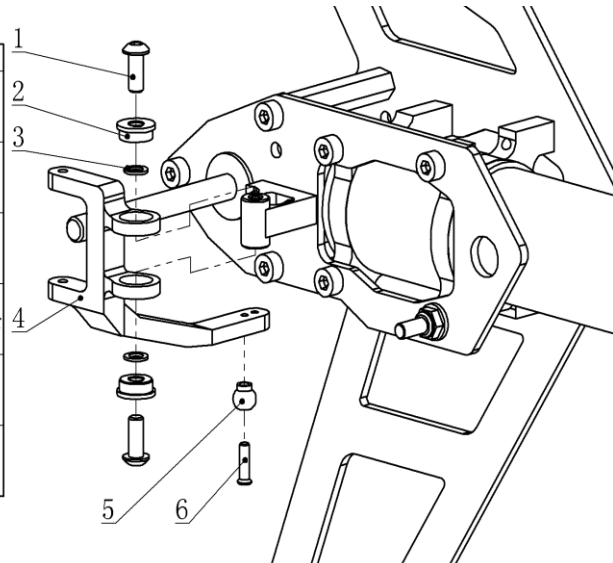
➤ 尾齒輪箱組裝 1 Tail Gear Case assembly 1



序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	503-005	8	內六角螺絲Socket Screw M3x8
2	503-020	2	內六角螺絲Socket Screw M3x45
3	506-005	2	圓頭內六角螺絲Socket Screw M3x8
4	550-0341	2	法蘭軸承Flange bearing d5xD13xW4(F)
5	154-295	1	尾齒輪箱襯套Tail Gear Case Bushing L=5.7
6	285-015	1	尾傳動皮帶Tail Drive Belt (686XL)
7	TZ1952	1	尾帶輪軸Tail Belt Pulley Shaft
8	154-049	2	主側板六棱柱Metal Frame Spacer
9	154-294	1	尾齒輪箱襯套Tail Gear Case Bushing L=6.6
10	254-117	1	尾螺距控制座Tail Pitch Control Seat
11	511-001	2	鎖止螺母Lock Nut M3
12	513-001	2	平墊Flat Washer Φ3x8x1
13	154-288	1	尾齒輪箱側板 Tail Gear Case Plare
14	502-005	2	內六角螺絲Socket Screw M2.5x8
15	154-286	1	尾齒輪箱座Tail Gear Case Mount
16	521-004	2	軸承bearingd3×D8×W4
17	154-296	2	六菱柱 Cross Member
18	154-287	1	垂直尾翼Vertical Fin

➤ 尾齒輪箱組裝 2 Tail Gear Case assembly 2

序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	506-005	2	半圓頭內六角螺絲Semicircle Head Socket Screw M3X8
2	550-004	2	法蘭軸承Flange bearing d3xD7xW3(F)
3	513-005	2	墊片Flat Washer
4	254-047	1	尾螺距控制臂 Tail Pitch Control Lever
5	122-058	1	球頭 Linkage ball
6	509-008	1	球頭螺絲Link Ball Screw,M2×8



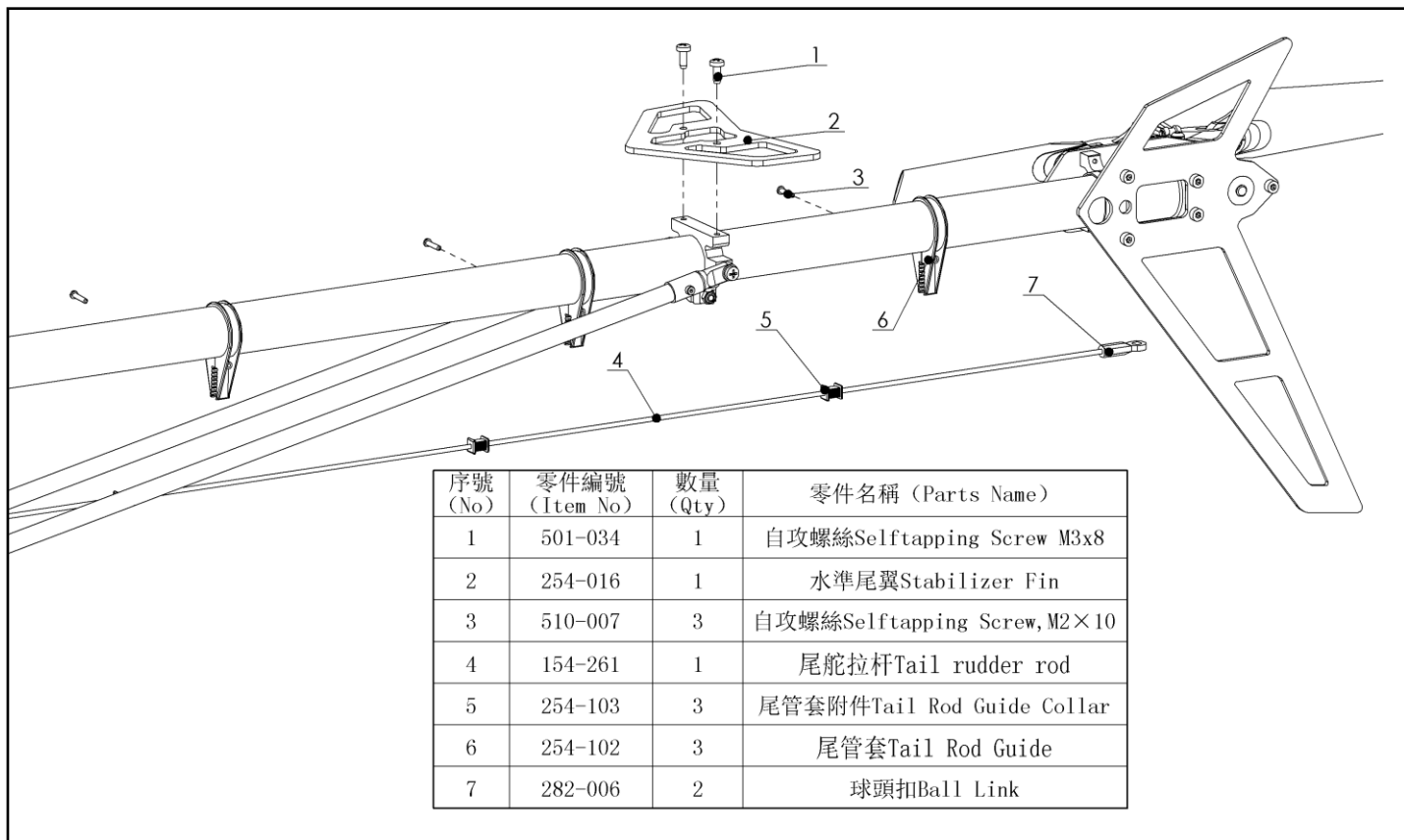
➤ 尾齒輪箱組裝 3 Tail Gear Case assembly 3

序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	154-162	2	尾螺距滑套螺絲 Tail Pitch Slider screw
2	154-0751	1	尾滑套 Tail pitch Slide Bushing
3	525-003	2	軸承 Bearing d7xD11xW3
4	254-046	1	尾螺距控制滑套 Tail Pitch Control Slide
5	154-173	1	尾螺距控制滑套襯套 Tail Pitch Control Slide bushing
6	250-026	1	螃蟹爪 Tail Pitch Control Fork
7	512-041	1	卡簧銷 Pin Ø2x9
8	510-007	1	自攻螺絲 Selftapping Screw, M2×10
9	123-008	2	鋼套 Collar d2xD3xW4
10	250-027	2	尾舵滑套臂 Tail pitch Control Linkage
11	515-009	4	開口擋圈 Split washer Ø2

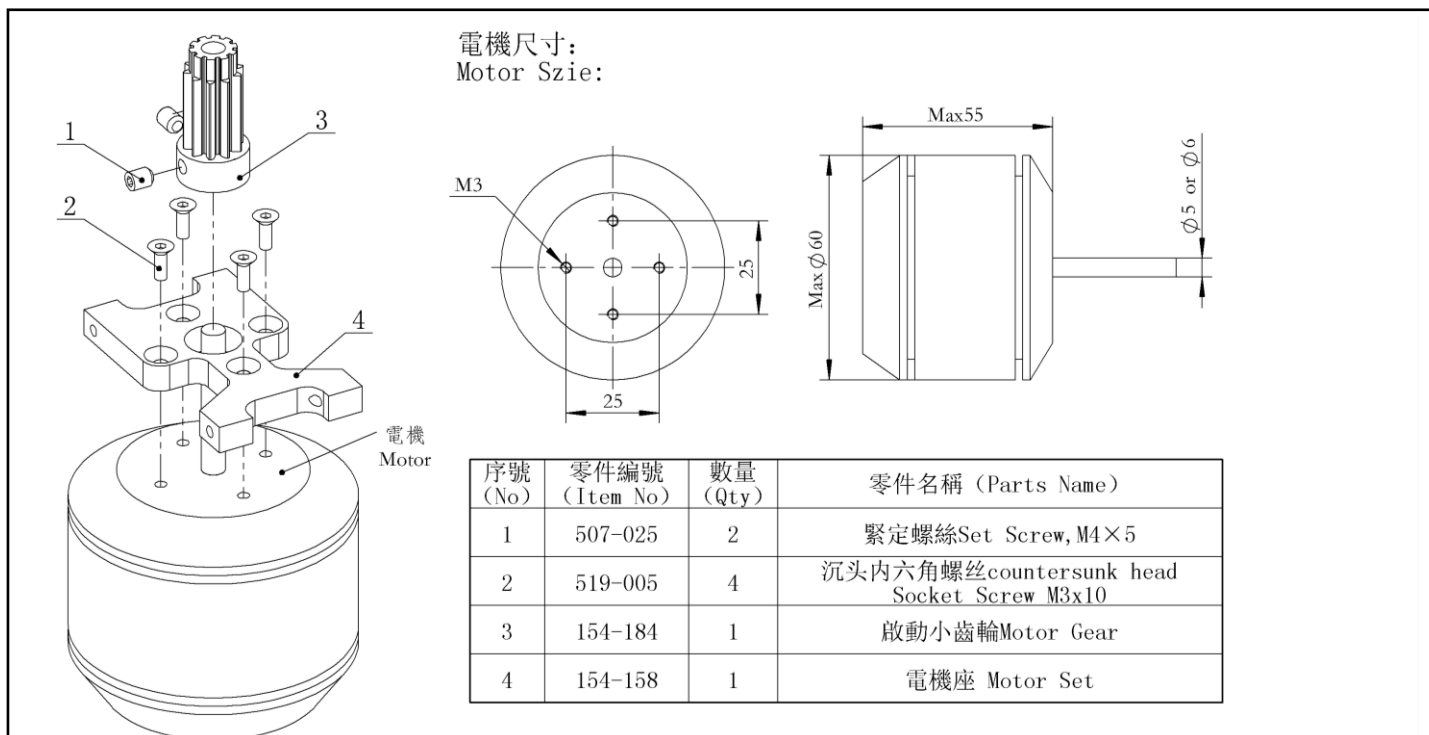
➤ 尾齒輪組裝 4 Tail Gear Case assembly 4

序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	503-010	2	內六角螺絲 Socket Screw M3x16
2	511-004	8	螺母 Nut M2
3	580-002	2	推力球軸承 Thrust Bearing d5×D10×W4
4	507-003	2	緊定螺絲 Set Screw, M3×5
5	129-147	1	尾中心輪殼 Tail Rotor Hub (50)
6	523-001	2	軸承 Bearing d5xD10xW4
7	513-032	2	墊片 Flat Washer
8	523-008	2	軸承 Bearing d5xD10xW3
9	290-065	2	尾旋翼夾片 Tail Pitch Housing (A)
10	501-002	8	內六角螺絲 Socket Screw M2x8
11	511-001	2	鎖止螺母 Lock Nut M3
12	503-010	2	內六角螺絲 Socket Screw M3x16
13	250-099	2	尾旋翼 Tail Rotor Blade
14	513-005	2	墊片 Flat Washer
15	290-066	2	尾旋翼夾片 Tail Pitch Housing (B)

➤ 水準尾翼組裝 Stabilizer Fin assembly



➤ 電機組裝 Motor assembly



注意：上圖 1 號零件組裝時不要鎖緊，在安裝在主板上后，調整齒輪間距后再鎖緊。

Note: above 1 parts assembly, don't lock the installation on the mainframe, adjusting gear spacing after the lock.



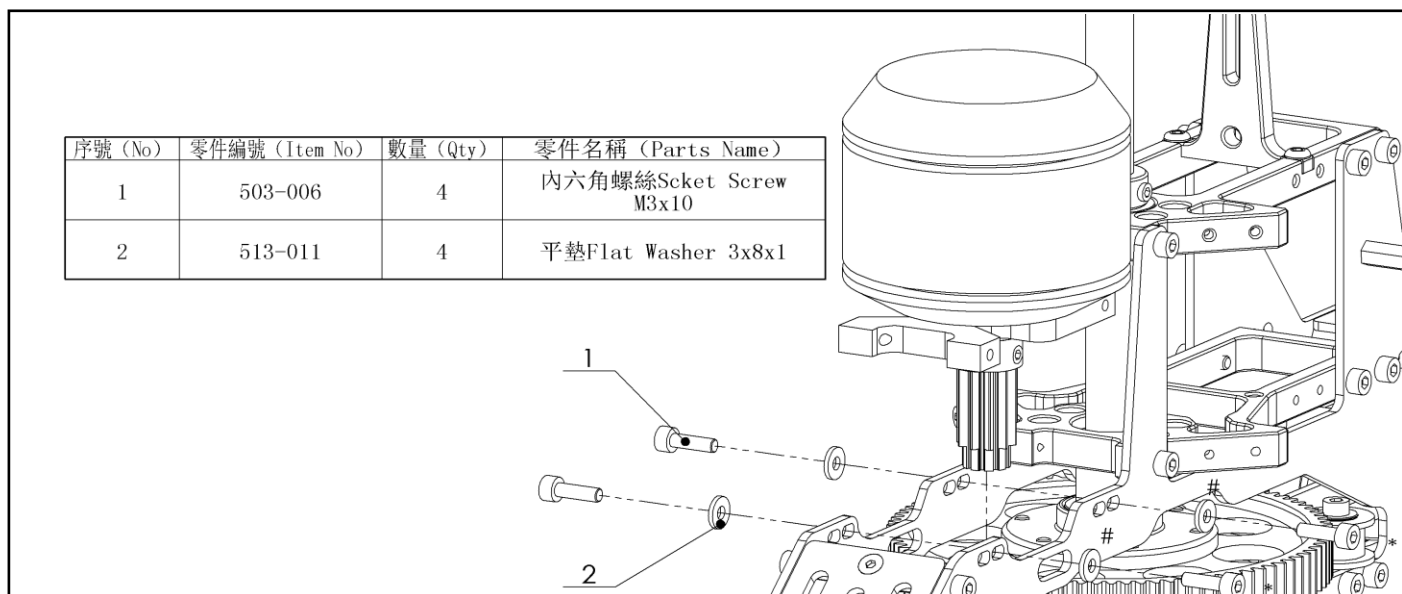
## ➤ 電機和齒輪配比 Motor and Gear Ratio

標配齒輪傳動比列表 (主齒輪 91T) GEAR RATIO(Main Gear 91T)	電池規格 LIPO	建議選用電機 KV 值範圍 Factory Advise Motor KV Range
10T (E.M.T) 9.1:1:4.67 TZ1936(電機軸 Motor Shaft 5mm) TZ1937(電機軸 Motor Shaft 6mm)	6s	900-1025
	8s	675-770
	10s	540-615
	12s	450-510
11T(E.M.T) 8.27:1:4.67 TZ1934(電機軸 Motor Shaft 5mm) TZ1935(電機軸 Motor Shaft 6mm)	6s	820-930
	8s	615-700
	10s	490-560
	12s	410-465
升級齒輪傳動比列表 (主齒輪 103T) GEAR RATIO(Main Gear 103T)	電池規格 LIPO	建議選用電機 KV 值範圍 Factory Advise Motor KV Range
10T(E.M.T) 10.3:1:4.67 TZ1936(電機軸 Motor Shaft 5mm) TZ1937(電機軸 Motor Shaft 6mm)	6s	1020-1160
	8s	765-870
	10s	610-695
	12s	510-580
11T(E.M.T) 9.36:1:4.67 TZ1934(電機軸 Motor Shaft 5mm) TZ1935(電機軸 Motor Shaft 6mm)	6s	925-1050
	8s	695-790
	10s	557-632
	12s	464-527
12T(E.M.T) 8.58:1:4.67 TZ1932(電機軸 Motor Shaft 5mm) TZ1933(電機軸 Motor Shaft 6mm)	6s	853-966
	8s	637-724
	10s	510-580
	12s	425-483

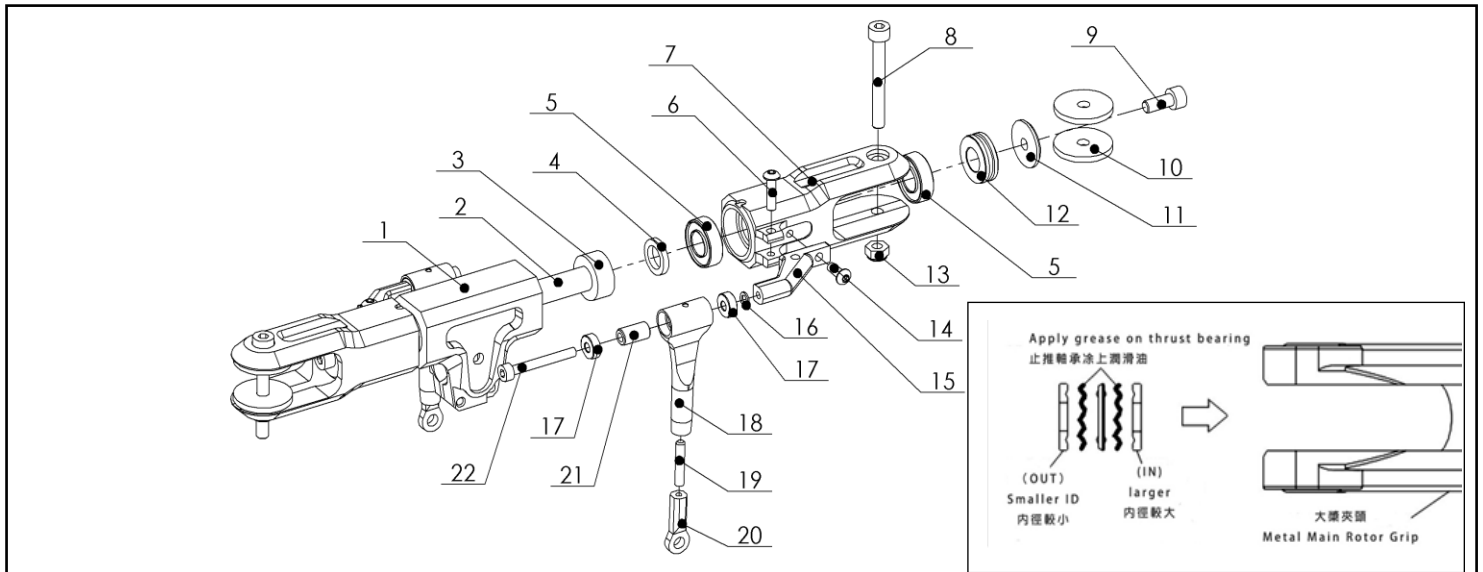
## ➤ 電機安裝 Motor installation

注意：調節電機安裝位置，使小齒輪和主齒輪之間間隙合適，然後鎖緊電機座和軸承座固定螺絲。

Note: adjust the position of the motor installation making the space of the motor gear and the main gear being suitable, then locking the socket screw of the motor mount and bearing mount.



➤ 主旋翼頭組裝 Metal Main Rotor Grip assembly



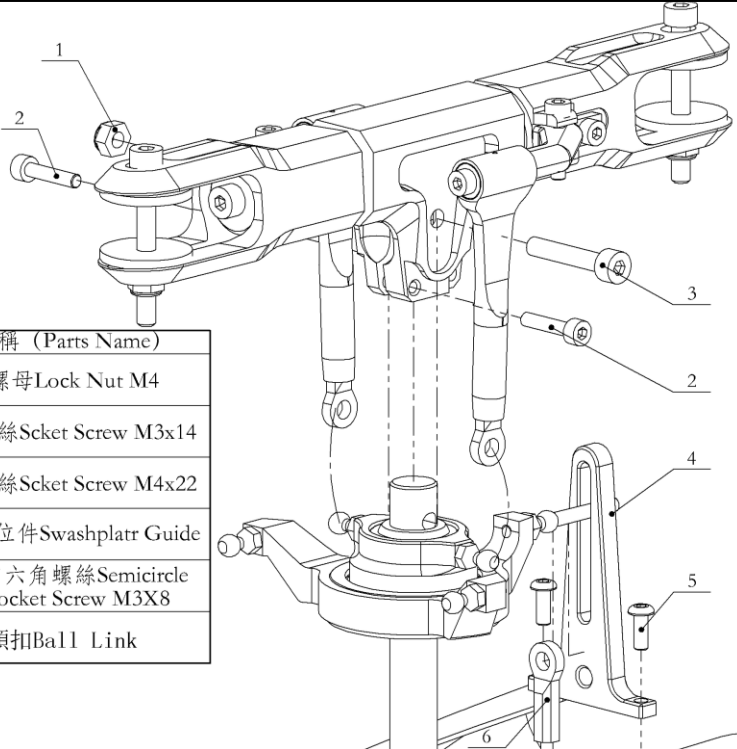
序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)	序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	130-070	1	主旋翼頭座Main Rotor Pedestal	12	580-005	2	推力軸承Thrust Bearing d8xD16xW5
2	130-026	1	橫軸Feathering Shaft	13	511-002	2	鎖止螺母Lock Nut M4
3	290-033	2	橫軸減震膠圈Damper Bushing Set	14	506-005	2	圓頭內六角螺絲Socket Screw M3x8
4	129-083	2	橫軸螺絲墊Flat Washer (F)08×14×2	15	154-232	2	主旋翼夾頭搖臂Metal Main Rotor Grip Arm
5	526-006	4	軸承Bearing d8xD16xW5	16	513-005	2	平墊Flat Washer d3xD5xW0.5
6	506-009	2	半圓頭內六角螺絲Semicircle Head Socket Screw M3X12	17	521-003	4	軸承Bearing d3xD8xW3
7	154-264	2	主旋翼夾頭Metal Main Rotor Grip	18	130-072	2	金屬主旋翼夾頭推臂Metal Main Rotor Grip push Arm
8	504-023	2	內六角螺絲Socket Screw M4×33	19	507-016	2	緊定螺絲Set ScrewM3x16
9	504-007	2	內六角螺絲Scket Screw M4x10	20	282-006	2	球頭扣Ball Link
10	154-234	4	主旋翼調整墊片Main Blade Washer	21	154-250	2	金屬主旋翼夾頭推臂襯套Metal Main Rotor Grip push Arm Bushing
11	129-082	2	金屬墊片Metal Washer	22	503-017	2	內六角螺絲Scket Screw M3x25

➤ 十字盤組裝 (工厂组裝) Swash Plate assembly (The factory assembly)

序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	570-002	1	關節軸承Joint Bearing d10xD19xW6
2	154-235	1	金屬十字盤上蓋Metal Swash plate assy
3	154-070	1	金屬十字盤下蓋 Metal Swash Plate Assy
4	130-036	2	不銹鋼球頭Stainless Steel Linkage Ball
5	529-002	1	軸承Bearing d25xD37xW7
6	122-108	2	不銹鋼球頭Stainless Steel Linkage Ball
7	154-236	1	加長不銹鋼球頭Stainless Steel Linkage Ball (L)

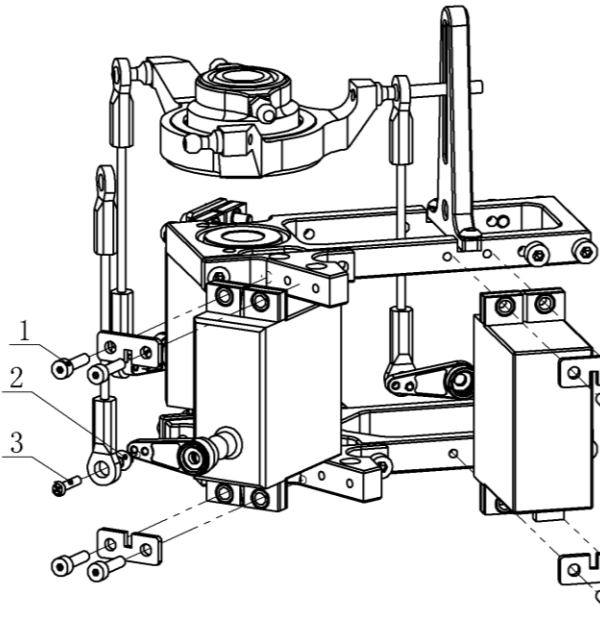
注:標準十字盤配置為塑料十字盤TZ1920 (工廠組裝)  
Note:Standard configuration for Plastic Swash plare TZ1920 (The factory assembly)

➤ 主旋翼頭安裝 Metal Main Rotor Grip installation



序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	511-002	1	鎖止螺母Lock Nut M4
2	503-008	2	內六角螺絲Socket Screw M3x14
3	504-014	1	內六角螺絲Socket Screw M4x22
4	154-237	1	十字盤相位件Swashplatr Guide
5	506-005	2	半圓頭內六角螺絲Semicircle Head Socket Screw M3X8
6	282-006	1	球頭扣Ball Link

➤ 舵機安裝 servo arm size



序號 (No)	零件編號 (Item No)	數量 (Qty)	零件名稱 (Parts Name)
1	502-006	12	內六角螺絲Socket Screw M2.5X10
2	122-058	3	球頭Linkage Ball
3	509-010	3	球頭螺絲Linkage Screw M2X10
4	700-067	6	舵機墊片Washers of steering gear

舵機盤尺寸  
Steering gear plate size

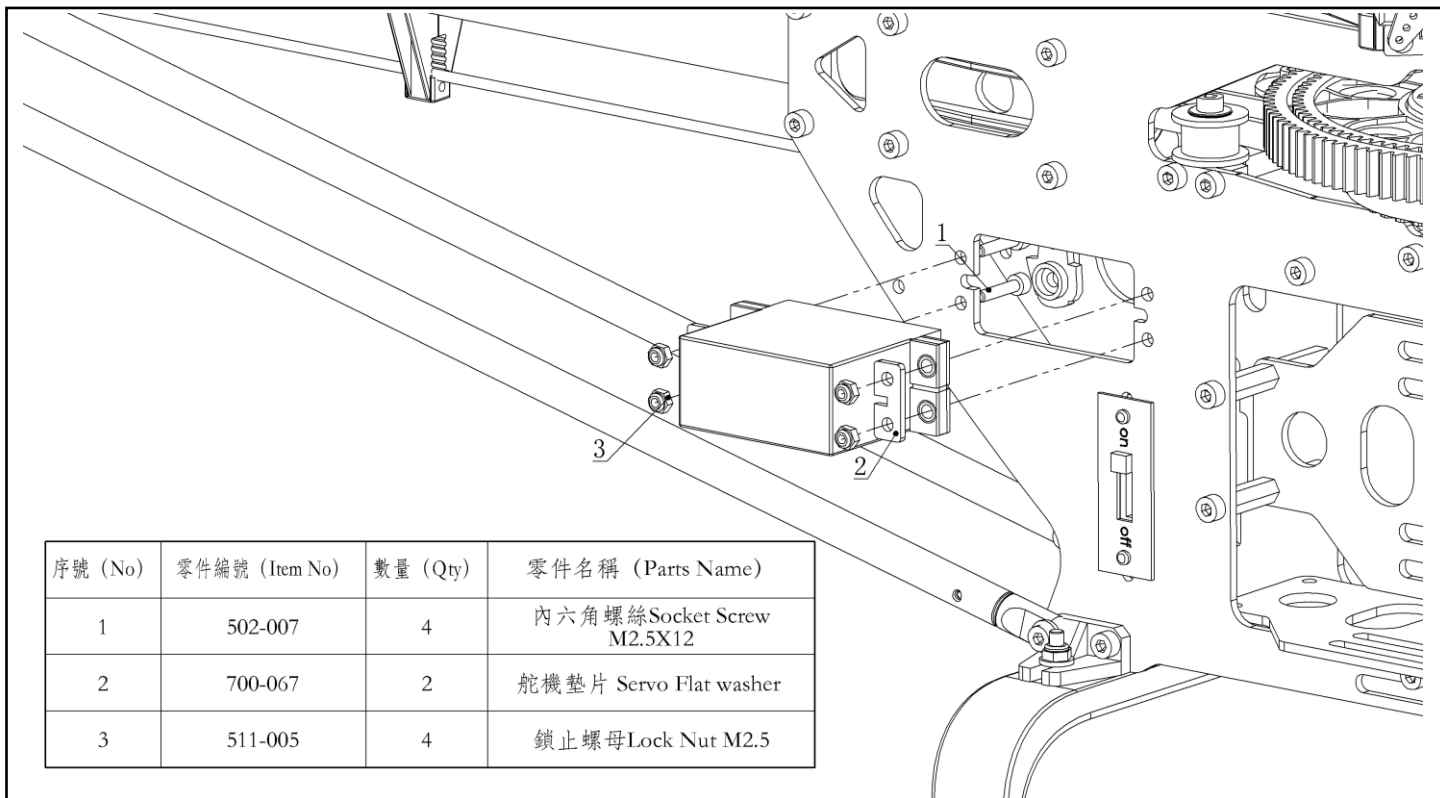
十字盤 Swash Plate

13.5mm

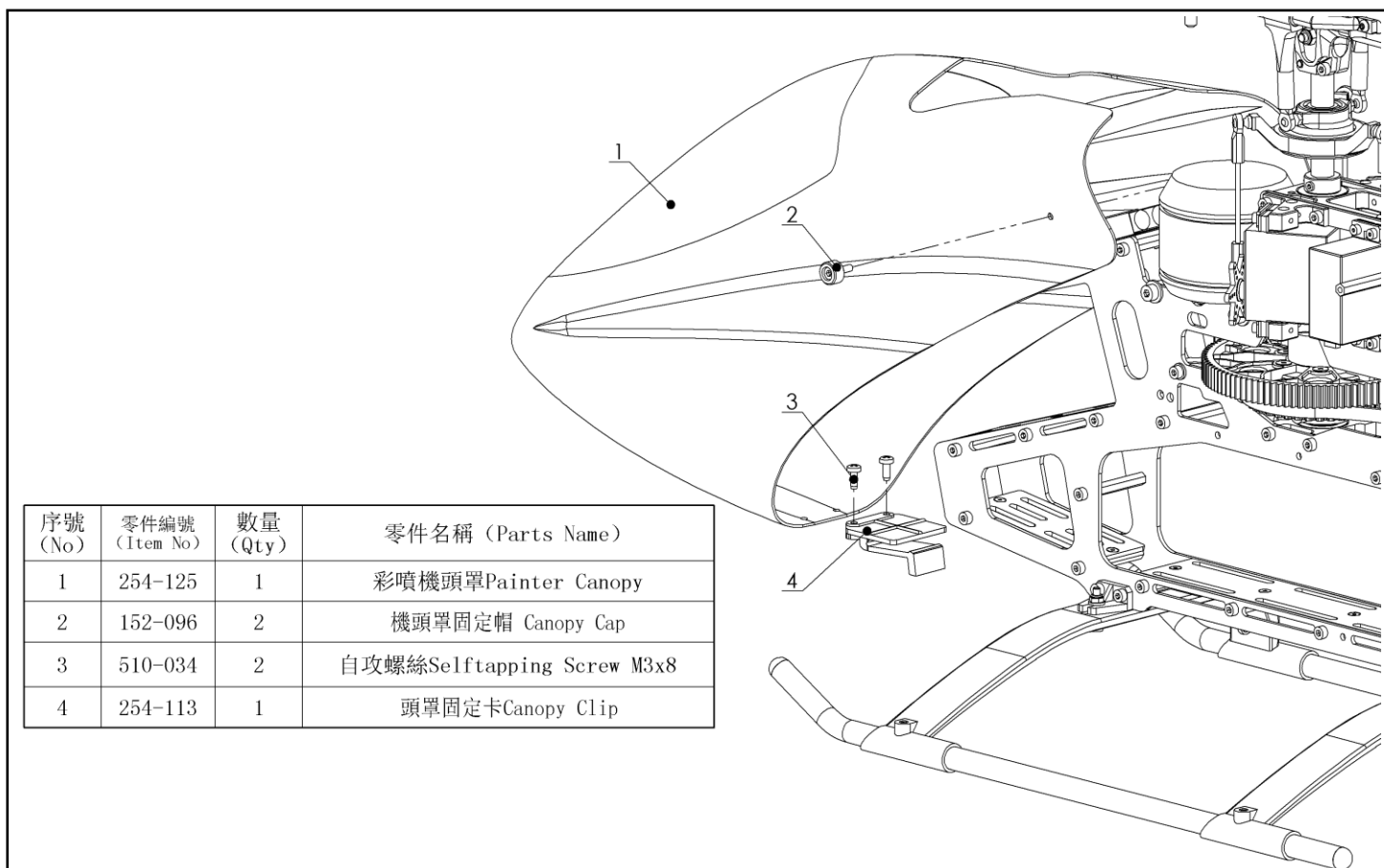
16.5

尾舵 Tail Servo

➤ 尾舵機安裝 Tail control servo installation



➤ 機頭罩組裝 Canopy installation



# K6 電動皮帶傳動說明書 MANUAL BELT DRIVE

## 配件列表 Parts List

編號 PARTS NO	配件名稱 PARTS NAME		零件號 ITEM NO	名稱及規格 DESCRIPTION	數量 QTY
TZ0018	主軸定位環Main Shaft Lock Ring		122-018	主軸定位環Main Shaft Lock Ring	1
			507-024	緊訂螺絲Set Screw M4x4	2
TZ0053	主旋翼螺絲Rotor Bolt		504-023	內六角螺絲Socket Screw, M4×33	2
			511-002	鎖止螺母Lock Nut, M4	2
TZ0062	頭罩膠圈Body Mount Rubber Grommet		290-007	頭罩膠圈Body Mount Rubber	4
TZ0172	大槳夾頭止推軸承Thrust Brg		580-005	大槳夾頭止推軸承Thrust Brg d8×D16×5	2
TZ0256	尾撐固定卡Tail Support Retain Clip		750-002	尾撐固定卡Tail Support Retain Clip(L)	1
			750-004	尾撐固定卡Tail Support Retain Clip(R)	1
			503-006	內六角螺絲Socket Screw M3x10	1
			511-001	鎖止螺母Lock Nut M3	1
TZ1363	舵機墊片Servo Mounting Plate		700-067	舵機墊片Servo Mounting Plate	12
TZ1368	天線管Antenna Tube		250-052	天線管Antenna Tube	1
TZ1540	尾傳動皮帶Tail Drive Belt (686XL)		285-015	尾傳動皮帶Tail Drive Belt (686XL)	1
TZ1601	尾管Tail Boom		154-078	尾管Tail Boom	1
TZ1612	球頭扣Ball Link		282-006	球頭扣Ball Link	10
TZ1619	主側板六棱柱Metal Frame Spacer		154-049	主側板六棱柱Metal Frame Spacer	8
TZ1627	滑行杆Skid		122-031	滑行杆Skid	2
			250-040	滑行杆膠頭Skid Cap	4
TZ1628	腳架Skid Brace		285-005	腳架Skid Brace	2
			507-003	緊定螺絲Set Screw, M3×5	4
TZ1629	腳架固定件Landing Struts Adapter		254-011	腳架固定件Landing Struts Adapter	4
TZ1637	軸承座Brg Case		154-023	啟動軸承座 Brg Case	3
			528-002	軸承Bearing, d10×D19×5	3

# K6 電動皮帶傳動說明書 MANUAL BELT DRIVE

編號	配件名稱		零件號	名稱及規格	數量
PARTS NO	PARTS NAME		ITEM NO	DESCRIPTION	QTY
TZ1646	尾壓帶輪組GUIDE PULLEY ASSY		123-013	鋼套d3xD4xW11.2XL0.5	2
			152-014	壓帶輪Gudie Pulley	2
			154-026	壓帶輪座Pulley assy mount	1
			503-012	內六角螺絲Socket Screw, M3×18	2
			550-005	法蘭軸承flange bearing d4×D8×w3 (F)	2
TZ1647	尾管夾Tail Boom Holder		254-004	尾管夾Tail Boom Holder	2
TZ1650	水準尾翼座Level Tail Fin Mount		254-021	水準尾翼座Level Tail Fin Mount	1
TZ1658	軸承Bearing d3xD8xW3		521-003	軸承Bearing d3xD8xW3	10
TZ1660	軸承Bearing d4xD8xW3		522-002	軸承Bearing d4xD8xW3	4
TZ1661	軸承Bearing d5xD10xW4		523-001	軸承Bearing d5xD10xW4	2
TZ1662	軸承Bearing d5xD11xW5		523-004	軸承Bearing d5xD11xW5	2
TZ1663	軸承Bearing d5xD10xW3		523-008	軸承Bearing d5xD10xW3	2
TZ1666	軸承Bearing d8xD16xW5		526-006	軸承Bearing d8xD16xW5	1
TZ1667	軸承Bearing d10xD19xW5		528-002	軸承Bearing d10xD19xW5	3
TZ1668	軸承Bearing d3xD7xW3 (F)		550-004	法蘭軸承Flange bearing d3xD7xW3 (F)	2
TZ1669	軸承Bearing d4xD8xW3 (F)		550-005	法蘭軸承Flange bearing d4xD8xW3 (F)	6
TZ1670	軸承Bearing d3xD8xW3 (F)		550-030	法蘭軸承Flange bearing d3xD8xW3 (F)	2
TZ1673	推力球軸承Thrust Bearing d5×D10×W4		580-002	推力球軸承Thrust Bearing d5×D10×W4	2
TZ1674	軸承Bearing d3xD7xW3		521-002	軸承Bearing d3xD7xW3	2
TZ1790	電機座Motor Set		154-158	電機座Motor Set	1
			519-005	沉頭內六角螺絲countersunk head Socket Screw M3x10	4
TZ1799	尾螺距控制臂Tail Pitch Control Lever		254-047	尾螺距控制臂Tail Pitch Control Lever	1
			503-015	內六角螺絲Scket Screw M3x20	1
			550-004	法蘭軸承Flange bearing d3xD7xW3 (F)	2
			513-005	墊片Flat Washer	4
			122-058	球頭Linkage Ball	1
			509-009	球頭螺絲Link Ball Screw, M2×8	1
			154-162	尾螺距滑套螺絲Tail Pitch Slider screw	2
511-001	鎖止螺母Lock Nut M3	1			
TZ1809	橫軸減振膠圈Damper Bushing Set		290-033	橫軸減振膠圈Damper Bushing Set	2
TZ1810	大槳軸承墊片 Trust Collar		129-083	橫軸螺絲墊Flat Washer (F)Ø8×14×2	2
			129-082	金屬墊片Metal Washer	2
TZ1814	橫軸 Feathering Shaft		130-026	橫軸Feathering Shaft	1
			504-007	內六角螺絲Scket Screw M4x10	2
TZ1826	主齒輪盤Main Spur Gear (91T)		290-063	主齒輪盤Main Spur Gear (91T)	1
TZ1913	尾管套Tail Rod Guide (new)		254-102	尾管套Tail Rod Guide	3
			254-103	尾管套附件Tail Rod Guide Collar	3
			510-007	自攻螺絲Selftapping Screw, M2×10	3
TZ1916	主旋翼夾頭搖臂Metal Main Rotor Grip Arm		154-232	主旋翼夾頭搖臂Metal Main Rotor Grip Arm	2
			503-005	內六角螺絲Scket Screw M3X8	2
			503-008	內六角螺絲Scket Screw M3X12	2

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編號	配件名稱		零件號	名稱及規格	數量
PARTS NO	PARTS NAME		ITEM NO	DESCRIPTION	QTY
TZ1919	主旋翼調整墊片Main Blade Washer		154-234	主旋翼調整墊片Main Blade Washer	4
TZ1920	標準版十字盤總成 Standard Swash Plate Assy		254-013	十字盤下蓋Swash Plate Assy	1
			154-235	金屬十字盤上蓋Metal Swash plate assy	1
			570-002	關節軸承 Joint Bearing d10xD19XW6	1
			154-236	不銹鋼球頭Stainless Steel Linkage	1
			529-002	軸承 Bearing d25xD37xW7	1
			122-108	不銹鋼球頭 Stainless Steel Linkage	2
			130-036	不銹鋼球頭 Stainless Steel Linkage	2
TZ1920-C	競技版十字盤總成Competition Metal Swash Plate Assy		154-070	金屬十字盤下蓋Metal Swash Plate Assy	1
			154-235	金屬十字盤上蓋Metal Swash plate assy	1
			570-002	關節軸承 Joint Bearing d10xD19XW6	1
			154-236	不銹鋼球頭Stainless Steel Linkage	1
			529-002	軸承 Bearing d25xD37xW7	1
			122-108	不銹鋼球頭Stainless Steel Linkage	2
			130-036	不銹鋼球頭Stainless Steel Linkage	2
TZ1922	主軸Main Shaft		154-254	主軸Main Shaft	1
TZ1923	舵機安裝主軸軸承座 Metal Main Shaft Bearing Case		154-238	金屬上主軸軸承座Main Shaft Bearing Case Up	1
			154-239	金屬主軸軸承座Main Shaft Bearing Case Down	1
			503-005	內六角螺絲Socket Screw M3x8	12
			528-002	軸承Bearing d10xD19xW5	2
TZ1924	十字盤相位件 Swashplate Guide		154-237	十字盤相位件Swashplate Guide	1
			506-005	圓頭內六角螺絲Socket Screw M3x8	2
TZ1925	主齒輪盤調節襯套 Main Shaft Bushing		154-253	主軸襯套Main Shaft Bushing	1
TZ1926	主齒輪座 One Way Clutch Housing Set		154-251	主齒輪盤座One Way Clutch Housing Set	1
			560-006	單向軸承Bearing d10×D16×w12	1
			528-002	軸承Bearing d10xD19xW5	2
			506-005	圓頭內六角螺絲Socket Screw M3x8	6
TZ1927	主齒輪盤Main Gear 103T		254-106	主齒輪盤Main Gear 103T	1
			519-005	沉頭內六角螺絲countersunk head Socket Screw M3x10	6
TZ1928	傳動帶輪(42T)Group for flameout and landing 42T		285-022	傳動帶輪Group for flameout and landing (42齒)	1
			504-014	內六角螺絲Socket Screw M4x22	1
			511-002	鎖止螺母Lock Nut M4	1
TZ1932	啟動小齒輪Motor Gear (12T ,Hole is 5mm)		154-180	啟動小齒輪Motor Gear (12T ,Hole is 5mm)	1
			507-025	緊定螺絲Set Screw, M4×5	2
TZ1933	啟動小齒輪Motor Gear (12T ,Hole is 6mm)		154-181	啟動小齒輪Motor Gear (12T ,Hole is 6mm)	1
			507-025	緊定螺絲Set Screw, M4×5	2
TZ1934	啟動小齒輪Motor Gear (11T ,Hole is 5mm)		154-182	啟動小齒輪Motor Gear (11T ,Hole is 5mm)	1
			507-025	緊定螺絲Set Screw, M4×5	2



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編號 PARTS NO	配件名稱 PARTS NAME	圖片 PICTURES	零件號 ITEM NO	名稱及規格 DESCRIPTION	數量 QTY
TZ1935	啟動小齒輪Motor Gear (11T ,Hole is 6mm)		154-183	啟動小齒輪Motor Gear (11T ,Hole is 6mm)	1
			507-025	緊定螺絲Set Screw, M4×5	2
TZ1936	啟動小齒輪Motor Gear (10T ,Hole is 5mm)		154-184	啟動小齒輪Motor Gear (10T ,Hole is 5mm)	1
			507-025	緊定螺絲Set Screw, M4×5	2
TZ1937	啟動小齒輪Motor Gear (10T ,Hole is 6mm)		154-185	啟動小齒輪Motor Gear (10T ,Hole is 6mm)	1
			507-025	緊定螺絲Set Screw, M4×5	2
TZ1939	電子設備板安裝柱 Cross Member(Middle M2.5)		154-245	主側板六棱柱 Cross Member(中M2.5)	11
			503-005	內六角螺絲Socket Screw M3x8	22
			509-100	沉頭內六角螺絲countersunk head Socket S	11
TZ1941	金屬加強尾管夾 Metal Tail Boom Holder		154-246	金屬加強尾管夾Metal Tail Boom Holder	1
			503-005	內六角螺絲Socket Screw M3x8	2
			503-020	內六角螺絲Socket Screw M3x45	1
			513-011	平墊Flat Washer Φ3x8x1	1
			511-001	鎖止螺母Lock Nut M3	1
TZ1943	尾舵滑套總成 Tail pitch Control Slide Bushing		154-075	尾滑套 Tail pitch Slide Bushing	1
			254-046	尾螺距控制滑套Tail Pitch Control Slide	1
			154-173	尾螺距控制滑套襯套Tail Pitch Control S	1
			525-003	軸承Bearing d7xD11xW3	2
			250-026	螃蟹爪Tail Pitch Control Fork	1
			250-027	尾舵滑套臂Tail pitch Control Linkage	2
			512-041	卡簧銷 Pin Ø2x9	2
			515-009	開口擋圈Split washerØ2	4
			123-008	鋼套Collar d2xD3xW4	2
			510-007	自攻螺絲Selftapping Screw, M2×10	2
TZ1944	拉杆組Swash Plate Control Rod		610-113	拉杆Swash Plate Control Rod(55mm)	3
			282-006	球頭扣Linkage Ball	6
TZ1945	尾舵拉杆組 Tail rudder rod		154-261	尾舵拉杆Tail rudder rod	1
			282-006	球頭扣Linkage Ball	2
TZ1947	尾支撐管組件 (競技) Carbon fiber tail Support Rod		154-263	碳纖尾撐管Carbon fiber tail Support Rod	2
			154-260	金屬尾撐管頭Metal tail Support Rod End	4
TZ1950	尾螺距控制杠杆組 (競技) Metal Tail Pitch Control Assy		154-256	尾螺距控制搖臂Tail Pitch Control Arm	1
			154-258	尾螺距搖臂Tail Pitch Arm	1
			154-259	尾螺距調節襯套Tail Pitch Adjust Bushing	2
			550-004	法蘭軸承Flange bearing d3xD7xW3(F)	2
			511-001	鎖止螺母Lock Nut M3	1
			122-058	球頭Linkage Ball	1
			509-010	球頭螺絲Link Ball Screw, M2×10	1
			154-162	尾螺距滑套螺絲Tail Pitch Slider screw	2
			502-005	內六角螺絲Socket Screw M2.5x8	2
			511-004	螺母Nut M2	1
			503-015	內六角螺絲Socket Screw M3x20	1
TZ1952	尾帶輪軸Tail Belt Pulley Shaft		250-033	尾帶輪Tail Pulley Set	1
			250-034	尾帶輪蓋Tail Pulley Flange	1
			512-009	定位銷Pin Ø 2×12	1
			154-222	尾軸Tail Rotor Shaft (For New Tail Case)	1
TZ1953	主旋翼夾头Metal Main Rotor Grip		154-264	主旋翼夾头Metal Main Rotor Grip	2
			526-006	軸承Bearing d8xD16xW5	4
			580-005	推力軸承Thrust Bearing d8xD16xW5	2



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編號 PARTS NO	配件名稱 PARTS NAME	圖片 PICTURES	零件號 ITEM NO	名稱及規格 DESCRIPTION	數量 QTY
TZ1954	主旋翼頭座 Main Rotor Pedestal		130-070	主旋翼頭座Main Rotor Pedestal	1
			504-013	內六角螺絲Socket Screw M4x20	1
			503-008	內六角螺絲Socket Screw M3x12	2
			511-002	鎖止螺母Lock Nut M4	1
TZ1965	尾撐管Tail Support (upgrate)		254-123	尾撐管頭Tail Support Rod End	4
			501-005	內六角螺絲Socket Screw M2×12	4
			154-291	尾撐管Tail Support Rod	2
TZ1966	機頭罩Painter Canopy		254-125	機頭罩Painter Canopy	1
			290-007	頭罩膠圈Rubber Groment	2
TZ1955	金屬主旋翼夾頭推臂Metal Main Rotor Gri		130-072	金屬主旋翼夾頭推臂Metal Main Rotor Gri	2
			154-250	金屬主旋翼夾頭推臂衬套Metal Main Rotor	2
			521-003	軸承Bearing d3xD8xW3	4
			513-005	平墊Flat Washer Φ3x5x0.5	2
			507-016	緊定螺絲 Set Screw	2
			282-006	球頭扣 Ball Link	2
			503-017	內六角螺絲 Scket Screw M3x25	2
TZ1960	尾齒輪箱座Tail Gear Case Mount		154-286	尾齒輪箱座Tail Gear Case Mount	1
TZ1961	齒輪箱側板Tail Gear Case Plate		154-287	垂直尾翼Vertical Fin	1
			154-288	齒輪箱側板Tail Gear Case Plate	1
TZ1962	尾螺距控制座Tail Pitch Control Seat		254-117	尾螺距控制座Tail Pitch Control Seat	1
			502-005	內六角螺絲Socket Screw M2.5×8	2
TZ1967	頭罩固定卡Canopy Clip		254-113	頭罩固定卡Canopy Clip	1
			510-034	自攻螺絲Selftapping Screw M3x8	2
TZ1968	主側板Main Frame (L+R)		154-2421	主側板右Main Frame R	1
			154-2411	主側板左Main Frame L	1
TZ1969	彩噴玻璃鋼機頭罩Color Painter FRP Canopy		TZ1969	彩噴玻璃鋼機頭罩Color Painter FRP Canopy	1
TZ2502	電池安裝板Battery Plate		130-136	電池安裝板Battery Plate	1
			130-137	電池安裝板(長)Battery Plate(long)	1
TZ2503	設備安裝板Equipment Installation		154-290	設備安裝板1Equipment Installation 1	2
			130-141	設備安裝板3Equipment Installation 3	2
			130-135	設備安裝板2Equipment Installation 2	1
TZ2513	高速軸承座High Speed Bearing Case		154-023	軸承座 Bearing Case	1
			528-0021	高速軸承High Speed Bearing d10×D19×5	1
TZ2521	機頭罩固定柱Canopy Body Catch		154-186	機頭罩固定柱Canopy Body Catch	1

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編號 PARTS NO	配件名稱 PARTS NAME	圖片 PICTURES	零件號 ITEM NO	名稱及規格 DESCRIPTION	數量 QTY
JSS1022	金屬尾帶輪組Metal Tail Pulley Assy		JSS1022	金屬尾帶輪組Metal Tail Pulley Assy	1
JSS1027	碳纖維尾管Carbon Fiber Tail Boom		JSS1027	碳纖維尾管Carbon Fiber Tail Boom	1
JSS1150	600mm碳纖維主旋翼600mm Carbon fiber Blade		JSS1150	600mm碳纖維主旋翼600mm Carbon fiber Blade	1
JSG2002	螺距尺Precision Pitch Gauge		JSG2002	螺距尺Precision Pitch Gauge	1
JSG2006	槳托Blade Support (For60-90 Class)		JSG2006	槳托Blade Support (For60-90 Class)	1
JSG2009	魔術帶Magic Belt		JSG2009	魔術帶Magic Belt	2
JSG2010	連接線Connector Wire		JSG2010	連接線Connector Wire	4